

Onsite Education: Presentation, Q&A Session and Consultation

One day or multi-day onsite consult includes two technical resources (example):

- Onsite training of cleaning validations for newly manufactured devices including regulatory guidance, recommended best practices and practical applications (4 hrs)
- Tour of client facility to assess key manufacturing areas and possible sources of contaminants during product specific consultation.
- Written report detailing the observations and recommendations for process changes, test methods and validation approaches for newly manufactured device(s) reviewed.

DELIVERABLE: Program Binder, Product-Specific Consult (based on client need)

Travel Expenses, estimated *Airfare, hotel, car, per diem – billed as incurred*

Facilities & Process Validation including Residual Manufacturing Materials

Onsite education session, facility tour and development of process validation procedures, acceptance criteria or test plan based on client need.

- 3 Hour Education Session
Environmental monitoring, water system validation, cleaning processes and residual manufacturing materials
- 1 Hour Facility Tour
Apply education session learning, observation & discovery
- 1.5 Hour Procedure Review & Development
Based on client need establish family groupings for cleaning, environmental monitoring plan or acceptance criteria.

DELIVERABLE: Education session binder; best practices summary, establishment of acceptance criteria and family groupings based on product/process for validation.

Travel Expenses, estimated *Airfare, hotel, car, per diem – billed as incurred*

EO Master Validation Protocol - Sterilization & Product Acceptance

Full product validation review, summary report to include all testing and pass/fail criteria and data summary and acceptance.

- 4 Hour Protocol & Test Plan Development
Includes product bioburden resistance data review, development of PCD and supporting data with full/half cycle development plan.
- 2 Hours Validation Oversight
Review of laboratory data and monitoring of study.
- 1.5 Hour Summary Report Preparation
Written conclusion and validation statement.

DELIVERABLE: Sterilization Validation Summary Protocol & Acceptance Report

Travel Expenses, estimated *Airfare, hotel, car, per diem – billed as incurred*

Radiation Sterilization Validation & Family Grouping
<p>Product review and assessment for up to 2 family groupings of 5-7 product types based on materials, manufacturing processes and bioburden loads.</p> <ul style="list-style-type: none"> • Selection of worse case representative device for validation and verification. Development of family grouping justification. • Test plan for validation of VDmax or Method 1 radiation study. • Written justification for family grouping and test plan. • Regulatory support for 510(k) or CE mark <p>DELIVERABLE: Radiation Validation Summary & Family Grouping Justification</p>
<p>Travel Expenses, estimated <i>Airfare, hotel, car, per diem – billed as incurred</i></p>

Reusable Device Validations, Test Plans, IFUs/DFUs
<p>Study design review and validation plan for reprocessed medical devices including:</p> <ul style="list-style-type: none"> • Product design for sterilization, cleaning and disinfection • Assessment of clinical use (patient contact and biomarker selection) • Selection of worse case representative device for validation and verification. • Development or modification of instructions/directions for use (IFUs/DFUs) • Development of family grouping justification. • Validation test plan and justification. • Regulatory support for 510(k) or CE mark <p>DELIVERABLE: Reprocessing Validation Protocol, IFUs/DFUs, Written Justifications</p>
<p>Travel Expenses, estimated <i>Airfare, hotel, car, per diem – billed as incurred</i></p>

Biocompatibility & Toxicological Reviews
<p>Study design review and biocompatibility assessment following ISO 10993 and current US FDA regulatory guidance.</p> <ul style="list-style-type: none"> • Chemical characterization test plan design following ISO 10993 • Biocompatibility test plan design following ISO 10993 • Biological and toxicological risk assessments • Custom test and protocol development for novel devices • Written justifications for test plan selection • Written biocompatibility assessments for product/material changes • Regulatory support for 510(k) or CE mark <p>DELIVERABLE: Test plan design, written justifications, test alternatives</p>
<p>Travel Expenses, estimated <i>Airfare, hotel, car, per diem – billed as incurred</i></p>

Packaging Design & Validation

Full review of product packaging design, test plan selection based on porous or nonporous properties, development of complete validation protocol.

- Shelf Life - Aging for both accelerated and real time plan
- Strength & Integrity test plan
- Transportation & Distribution test plan
- Selection of family groupings for packaging sets
- Written justifications for test plan selection
- Master validation protocol for packaging configuration
- Regulatory support for 510(k) or CE mark

DELIVERABLE: Test plan design, written justifications, test alternatives

Travel Expenses, estimated *Airfare, hotel, car, per diem – billed as incurred*